

**Abstract**

Described is ~~The invention relates to a~~ surface decoration for a covering part, especially for an inner trim part in a motor vehicle, partially formed by a cast skin. The surface decoration consists of a decorative insert whose edge is adjacent to an area of the surface decoration formed by said cast skin. The edge of the decorative insert is enclosed by the cast skin. ~~The invention also relates~~ Described also is ~~to a~~ method for the production of a corresponding surface decoration and to a casting tool for the production of said surface decoration. ~~According to the invention,~~ Hhighly esthetic trim parts can be produced in a highly simple manner.